



CIVIL-TECH CONSULTANTS AND ENGINEERS

Building & Highway Material Testing Laboratory

An ISO 9001:2008 Certified Company

NABL - Accredited Laboratory as per ISO / IEC-17025 : 2005



Job No.: CTCE/BBMP/W.No.08/NV/WMM/Gradation/2014-15



12.04.2014

GRADATION FOR WMM MORTH TABLE-400-11

Client : Asst. Executive Engineer, Kodigehalli Sub Division, BBMP, Bangalore.

Agency : Mr. N. Venu, Contractor, Bangalore.

Name of Work : Improvement of drains and asphaltting to road at Amco Layout to Balaji Layout, 6th Cross, in Ward No.08, Kodigehalli Sub Division BBMP, Bangalore.

Reference : AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014

Date of Testing : 12.04.2014

Material : WMM

Sample Location : WMM Mix Plant

Oven Dry Wt (gm): 24845

Is Sieve Size in mm	Weight Retained (gm)	Cumulative Weight Retained (gm)	Cumulative % of Retained	Cumulative % of Passing	Spec.Limits
53	0	0	0	100	100
45	890	890	3.6	96.4	95-100
22.4	6685	7575	30.5	69.5	60-80
11.2	5845	13420	54.0	46.0	40-60
4.75	3845	17265	69.5	30.5	25-40
2.36	2895	20160	81.1	18.9	15-30
0.600	2000	22160	89.2	10.8	8-22
0.075	2400	24560	98.9	1.1	0-8

Note:

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23/14, 7th Cross, 3rd Stage,
4th Block, Shakthiganapathinagara,
Basaveshwaranagar,
Bangalore-560079.

#23/14, 7th Cross, 3rd Stage, 4th Block, Shakthi Ganapathi Nagara, Basaveshwaranagar, Bangalore-79.

Tele Fax : 23223227, Website : www.civiltechconsultants.com

E-mail : vishwanath.ia@civiltechconsultants.com / info@civiltechconsultants.com



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Reference : AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014

Date of Testing : 13.04.2014

Material : WMM

Sample Location : WMM Mix Plant

Oven Dry Wt (gm): 24520

Is Sieve Size in mm	Weight Retained (gm)	Cumulative Weight Retained (gm)	Cumulative % of Retained	Cumulative % of Passing	Spec.Limits
53	0	0	0	100	100
45	915	915	3.7	96.3	95-100
22.4	6850	7765	31.7	68.3	60-80
11.2	5640	13405	54.7	45.3	40-60
4.75	3815	17220	70.2	29.8	25-40
2.36	2850	20070	81.9	18.1	15-30
0.600	1850	21920	89.4	10.6	8-22
0.075	2250	24170	98.6	1.4	

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E-mail : vishwanath.ia@civiltechconsultants.com / info@civiltechconsultants.com



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Agency : Mr. N. Venu, Contractor, Bangalore.

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Reference : AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014

Date of Testing : 13.04.2014

Material : WMM

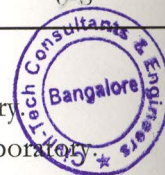
Sample Location : WMM Mix Plant

Oven Dry Wt (gm): 24025

Is Sieve Size in mm	Weight Retained (gm)	Cumulative Weight Retained (gm)	Cumulative % of Retained	Cumulative % of Passing	Spec.Limits
53	0	0	0	100	100
45	935	935	3.9	96.1	95-100
22.4	6250	7185	29.9	70.1	60-80
11.2	5450	12635	52.6	47.4	40-60
4.75	3905	16540	68.8	31.2	25-40
2.36	2815	19355	80.6	19.4	15-30
0.600	1805	21160	88.1	11.9	8-22
0.075	2515	23675	98.5	1.5	0-8

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Job No.: CTCE/BBMP/W.No.10/KRIDL/WMM/AIV/2014-15



12.04.2014

Aggregate Impact Value

IS: 2386 Part IV

Client	Asst. Executive Engineer, Kodigehalli Sub Division, BBMP, Bangalore.
Agency	Mr. N. Venu, Contractor, Bangalore.
Name of the Work	Improvement of drains and asphaltting to road at Amco Layout to Balaji Layout, 6th Cross, in Ward No.08, Kodigehalli Sub Division BBMP, Bangalore.
Reference	AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014
Source / Location	WMM Plant
Type of Mix	Wet Mix macadam
Date of Testing	12.04.2014

Sl No.	Details	Trial No.		Average
		1	2	
1	Total weight of aggregate sample filling the cylindrical measure = W_1 g	378	380	20.71
2	Weight of aggregate passing 2.36 mm sieve after the test = W_2 g	78	79	
3	Weight of aggregate retained 2.36 mm sieve after the test = W_3 g	300	301	
4	Aggregate Impact value = percent fines	20.63	20.79	
	$100 * (W_2/W_1) \%$			

Comments:

→ Maximum allowable Aggregate Impact value for Wet mix Macadam is 30%

Note:

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Job No.: CTCE/BBMP/W.No.08/NV/WMM/S-T/2014-15

12.04.2014

DETERMINATION OF FLAKINESS INDEX & ELONGATION INDEX OF COARSE AGGREGATES

Client	Asst. Executive Engineer, Kodigehalli Sub Division, BBMP, Bangalore.
Agency	Mr. N. Venu, Contractor, Bangalore.
Name of Work	Improvement of drains and asphaltting to road at Amco Layout to Balaji Layout, 6th Cross, in Ward No.08, Kodigehalli Sub Division BBMP, Bangalore.
Reference	AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014
Technical Reference	IS 2386(Part 1) 1963 (RA 2011)
Type of Mix	Wet Mix Macadam
Date of Testing	12.04.2014



Result : Flakiness Index = 11.98%

Elongation Index = 13.85%

Result : Combined Flakiness & Elongation index 25.83%

Comments:

Maximum allowable Flakiness & Elongation Index for Wet Mix Macadam is 30%

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Job No.: CTCE/BBMP/W.No.08/NV/SDBC/AIV/2014-15

16.04.2014

Aggregate Impact Value

IS: 2386 Part IV

Client	Asst. Executive Engineer, Kodigehalli Sub Division, BBMP, Bangalore.
Agency	Mr. N. Venu, Contractor, Bangalore.
Name of the Work	Improvement of drains and asphaltting to road at Amco Layout to Balaji Layout, 6th Cross, in Ward No.08, Kodigehalli Sub Division BBMP, Bangalore.
Reference	AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014
Source / Location	Hot Mix Plant, Bangalore
Type of Mix	Semi Dense Bituminous Concrete
Date of Testing	16.04.2014



Sl No.	Details	Trial No.		Average
		1	2	
1	Total weight of aggregate sample filling the cylindrical measure = W_1 g	378	379	20.74
2	Weight of aggregate passing 2.36 mm sieve after the test = W_2 g	78	79	
3	Weight of aggregate retained 2.36 mm sieve after the test = W_3 g	300	300	
4	Aggregate Impact value = percent fines $100 * (W_2 / W_1) \%$	20.63	20.84	

Comments:

→ Maximum allowable Aggregate Impact value for Semi Dense Bituminous Concrete is 27%

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Job No.: CTCE/BBMP/W.No.08/NV/SDBC/Shape_T/2014-15

: 16.04.2014

DETERMINATION OF FLAKINESS INDEX & ELONGATION INDEX OF COARSE AGGREGATES

Client	: Asst. Executive Engineer, Kodigehalli Sub Division, BBMP, Bangalore.
Agency	: Mr. N. Venu, Contractor, Bangalore.
Name of Work	: Improvement of drains and asphaltting to road at Amco Layout to Balaji Layout, 6th Cross, in Ward No.08, Kodigehalli Sub Division BBMP, Bangalore.
Reference	: AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014
Technical Reference	: IS 2386(Part 1) 1963 (RA 2011)
Type of Mix	: Semi Dense Bituminous Concrete
Date of Testing	: 16.04.2014



Result : Flakiness Index = **11.56%**

Elongation Index = **13.25%**

Result : Combined Flakiness & Elongation index **24.81%**

Comments:

Maximum allowable Flakiness & Elongation Index for Semi Dense Bituminous Concrete is 30%

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Job No.: CTCE/BBMP/W.No.08/NV/SDBC/Stripping/2014-15

16.04.2014

Stripping Value of Road Aggregates (Static Immersion Test)

IS: 6241

Client	Asst. Executive Engineer, Kodigehalli Sub Division, BBMP, Bangalore.
Agency	Mr. N. Venu, Contractor, Bangalore.
Name of the work	Improvement of drains and asphaltting to road at Amco Layout to Balaji Layout, 6th Cross, in Ward No.08, Kodigehalli Sub Division BBMP, Bangalore.
Reference	AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014
Type of Mix	Semi Dense Bituminous Concrete
Date of Testing	16.04.2014



Type of binder : 80/100
Percentage of binder used : 5.0% by wt.
Total weight of aggregate : 200 g
Total weight of binder : 10.0 g
Temperature of water-bath : 40° C

Observation Number	Stripping, Percentage	Average, Percentage	Average Retained Coating, %
1	3.1	3.20	96.80
2	3.2		
3	3.3		

Comments:

→ Minimum allowable Aggregate retained coating for Semi Dense Bituminous Concrete is 95%

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Job No.: CTCE/BBMP/W.No.08/NV/SDBC/Sp_Wa/2014-15

16.04.2014

Specific Gravity And Water Absorption Test

IS: 2386 Part III

Client	Asst. Executive Engineer, Kodigehalli Sub Division, BBMP, Bangalore.
Agency	Mr. N. Venu, Contractor, Bangalore.
Name of the Work	Improvement of drains and asphaltting to road at Amco Layout to Balaji Layout, 6th Cross, in Ward No.08, Kodigehalli Sub Division BBMP, Bangalore.
Reference	AEE/KH/(WO)/422/2013-14 Dated: 10.04.2014
Type of Mix	Semi Dense Bituminous Concrete
Source / Location	Hotmix Plant, Bangalore
Date of Testing	16.04.2014



Sl. No.	Details	Notation	Test Number			Mean Value
			Test 1	Test 2	Test 3	
1	Weight of aggregate suspended in water with the basket	$W_1 g$	2023	2025	2024	
2	Weight of basket suspended in water	$W_2 g$	755	755	755	
3	Weight of saturated aggregate in water	$(W_1 - W_2) = W_s g$	1268	1270	1269	
4	Weight of saturated surface dry aggregate in air	$W_3 g$	2014	2015	2016	
5	Weight of water equal to the volume of the aggregate	$(W_3 - W_s) g$	746	745	747	
6	Weight of oven dried aggregate	$W_4 g$	2000	2001	2002	
7	Specific Gravity	$W_4 / (W_3 - W_s)$	2.681	2.686	2.680	2.682
8	Apparent Specific gravity	$W_4 / (W_4 - W_s)$	2.732	2.737	2.731	2.734
9	Water Absorption	$((W_3 - W_4) * 100) / W_4$	0.70%	0.70%	0.70%	0.70%

Comments:

→ Maximum allowable Aggregate Water absorption value for Semi Dense Bituminous Concrete is 2.0%

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